

## Product Information

POLI-FLEX NYLON is a transfer film with a special heat sealing adhesive for hydrophobic and nylon textiles. POLI-FLEX NYLON has excellent cutting and weeding properties due to the self-adhesive PET-film.

The ecologically inert polyurethane film has excellent washing and cleaning properties and has a pleasant textile touch.

POLI-FLEX NYLON can be cut with all current plotters. We recommend using a standard 45° knife. After weeding the cut flex film is transferred for 3 - 4 sec. by heat press. The PET liner should be removed lukewarm. After cooling down the material is to be pressed for another 10 - 15 sec. with the same parameters. Washable at 30°C and suitable for dry-cleaning.

POLI-FLEX NYLON has been especially designed for difficult fabrics. Suitable for the transfer onto Nylon and textiles with hydrophobic impregnation.

The soft, elastic transfer film offers a comfortable textile touch and convinces due to high wearing comfort. POLI-FLEX NYLON excels due to an excellent opacity.

The raw materials are ecologically inert, do not contain PVC, plasticizers or heavy metals (in accordance with Oeko-Tex Standard 100 Class I).

POLI-FLEX NYLON with a self-adhesive PET liner, enables a reposition.

Guarantee for secure and long-lasting bond of POLI-FLEX NYLON is only given when following the specified temperature and pressure conditions.

### We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.

## Technical Data

<b>Transfer Film:</b>	Polyurethane, cast
<b>Adhesive:</b>	Polyamide-hotmelt
<b>Thickness [mm]:</b>	0,10 +/- 5 %
<b>Liner:</b>	PET-film, self-adhesive

## Transfer Conditions

<b>Temperature:</b>	145° - 150° C
<b>Pressure:</b>	2 - 2,5 bar
<b>Time:</b>	Pre-pressing: 3 - 4 sec. PET-liner lukewarm removing Second pressing: 10 - 15 sec.

## Wash Resistance

<b>Wash resistance:</b>	40° C Suitable for dry-cleaning; Perchloroethylene (Tetrachloroethylene). Wash textile inside out.
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## Standard Dimensions

500 mm x 25 m
1.000 mm x 25 m
1.524 mm x 25 m

## Safety Data Sheet

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.